

# ASSEMBLY MANUAL

## MACHINE SAFETY ENCLOSURE

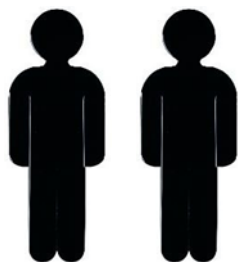


HI10VP



HI10VPH

*To carry out the assembly of the cabin, it is necessary to have:*



2 technicians



30 minutes



3 Allen wrench : 2 – 2,5 – 3 mm

The different parts composing the HI10VP and HI10VPH machine enclosure



a

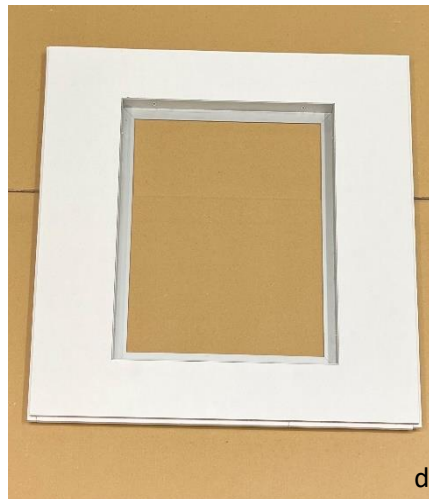


b

- (a) PET-G panel door
- (b) Sides (x2) in PET-G panels  
(including one with 2 hinges)

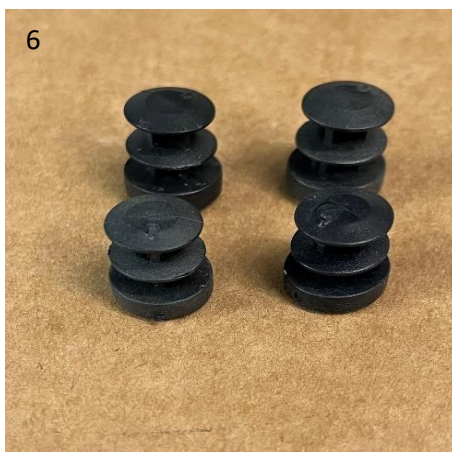


c



d

- (c) Melamine AR panel
- (d) Melamine top pannel  
(support box)



6



- 1- Straight satin aluminum profile
- 2- Quarter-round satin aluminum  
profile (x 2)
- 3- Threshold bar (with 2  
brackets)
- 4- Door leaf
- 5- Studs (x 2)
- 6- Non-slip studs (x 4)

*Assembly in 10 steps*

1. Place one side of the enclosure flat on the floor protected by a cardboard box or on a suitable worktop



2. Insert the 2 ¼ rounds profiles in the upper part and tighten screws arranged in the groove. Insert the right profile into the lower part and tighten the screw with the Allen wrench 3 mm



3. Slider the AR panel between the 2 profiles.



4. Slide the panel from the top of the machine safety enclosure.

Melamine top pannel  
(support box)

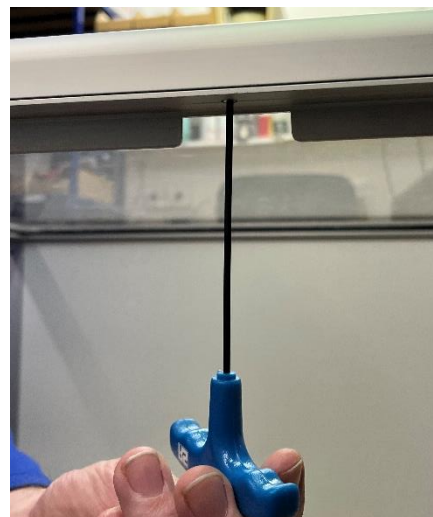


Melamine AR panel

5. Slide the PET-G (slide), thighten the 2 screws in the groove and screw of the right profiles.

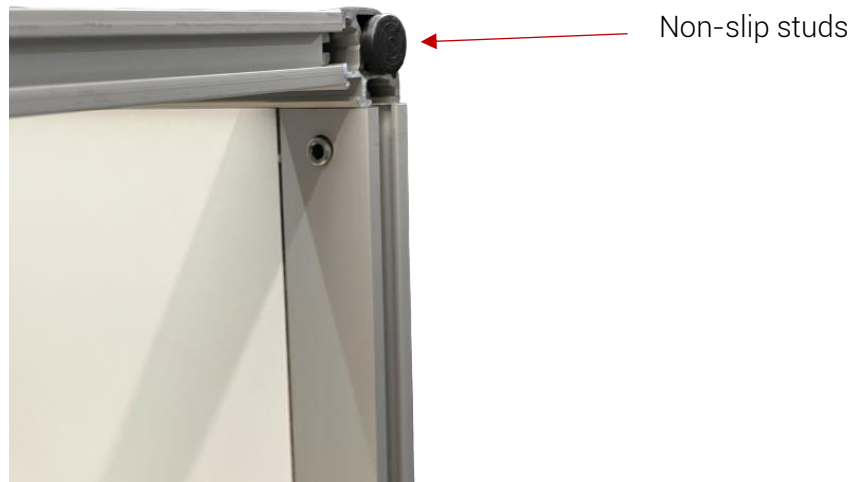


6. Insert the door leaf by sliding into the groove of the profile, screw





7. Clip the **non-slip studs** to the corners of the enclosure.



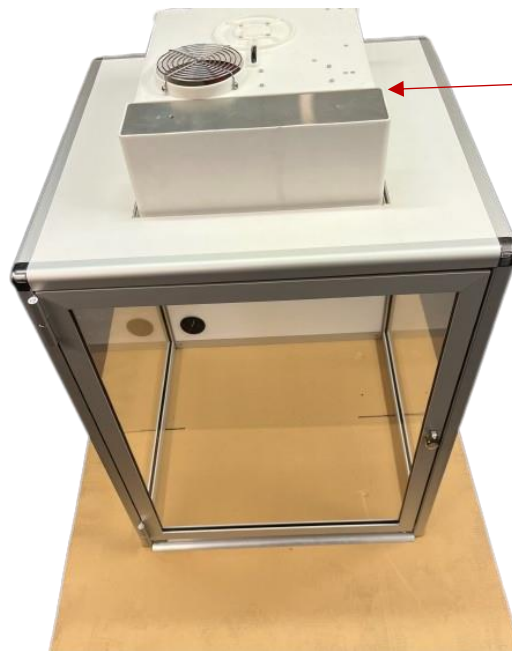
8. Gently place the machine enclosure on the **threshold bar**. To do this, it may be necessary to remove beforehand the 4 screws arranged on the brackets. Adjust the height of the bar so that the underside rests with the position of the studs, tighten the 4 screws.



9. Insert the studs into the 2 hinges and slide the door gently. Optionally adjust the height and screw



10. Place the **extraction machine**



Extraction machine

Contact us for any questions

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