

### Miniwaves

These selective Miniwaves are made of titanium, to reach very high temperatures and allow the welding and desoldering of components with precision and cleanliness.

- √ Compact
- √ Numerous applications: lead-free soldering, repair work, production lines
- $\checkmark$  Safe: setting the bath temperature with a digital display (on some models), the power and height of the wave, the immersion time in the wave
- ✓ Possible addition of additional accessories: constant level fluxing, inerting hood ...

An alloy is introduced into the tank, to melt, exit through the nozzle and form an extremely smooth wave. This process allows the soldering or desoldering of components without affecting or damaging neighboring components and allows for a permanent tin surface without any impurities. Miniwaves are also production machines for brazing complex components requiring adapted multi-jet nozzles.

All our products are compatible with lead-free alloys.

#### Selective miniwave MV100 and MV100-GD5



Technical data					
Mains supply	230 V - 50/60 Hz				
Dimensions L x l x H	370 x 240 x 280 mm				
Power	1 350 W				
Alloy capacity	12 kg				
Maximum size suitable nozzle (*)	125 x 20 mm				
Maximum dimensions of PCB	160 x 500 mm				
Maximum temperature	300°C for MV100 500°C for MV100-GD5				
Warm-up time	45 min				

(\*) The dimensions may be different. For example, if we reduce the length of the nozzle, it is possible to increase the width, it is simply to best respect the surface of the nozzle



# Selective miniwave MV400 standard control box / MV400-HG with touch screen control box





MV400 standard control box



MV400 touch screen control box

Technical data				
Mains supply	230 V - 50/60 Hz			
Dimensions L x l x H	570 x 250 x 200 mm			
Power	1 800 W			
Alloy capacity	20 kg			
Maximum size suitable nozzle (*)	125 x 30 mm			
Maximum dimensions of PCB	160 x 500 mm			
Maximum temperature	500°C			
Warm-up time	1 hour			

# Selective miniwave MV500 standard control box / MV500-HG with touch screen control box



MV500 standard control box

MV500 touch screen control box

Technical data					
Mains supply	230 V - 50/60 Hz				
Dimensions L x l x H	700 x 300 x 170 mm				
Power	2 700 W				
Alloy capacity	45 kg				
Maximum size suitable nozzle (*)	200 x 20 mm				
Maximum dimensions of PCB	500 x 600 mm				
Maximum temperature	300°C				
Warm-up time	1 hour				



#### Selective miniwave MV550



Technical data				
Mains supply	230 V - 50/60 Hz			
Dimensions L x l x H	750 x 260 x 290 mm			
Power	3 000 W			
Alloy capacity	55 kg			
Maximum size suitable nozzle (*)	250 x 30 mm			
Maximum dimensions of PCB	300 x 500 mm			
Maximum temperature	400°C			
Warm-up time	1 hour			

### Options for miniwaves

Options	MV100	MV400	MV500	MV550	
Pre-heating clock	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	
Laser pointer for MV500			$\checkmark$		
Arm rest	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	
Up and down pneumatic system with fine tuning	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	
X-Y table System			$\checkmark$		
PCB support (adjustable)	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	
Cycle launch pedal	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	
Nitrogen cover with 1 pressure reducer gauge, 1 flow meter, 1 titanium cover equipped with a diffuser (stainle steel porous)	ess √	$\checkmark$	$\checkmark$	$\checkmark$	
Maintenance	No particular maintenance needed				