

Cutting and bending machine for axial components





20.0101 STANDARD LEAD Ø: 0,4 -1,3 20.0104 REINFORCED LEAD Ø: 0,6 - 1,4 20.0106 REDUCED LEAD Ø: 0,4 - 0,8 20.0107/9/10 REDUCED AND FIX PITCH LEAD Ø: 0,4 - 0,6





The model TP6 is designed for cutting and bending taped axial components with lead diameter from 0,4 to 1,4mm (.015 to .055"). The high quality and reliability of this machine ensure the best operation for a very long time. No maintenance is required.

PRODUCTION/HOUR TAPED: 50000 LOOSE: 5000



20.0L11 standard 20.0L12 reinforced





CUTTING AND BENDING MACHINE FOR AXIAL COMPONENTS WITH QUICK SET UP



20.01/97 STANDARD 20.0104/97 REINFORCED

20.0106/97 REDUCED





This system automatically adjusts the bending wheels, reducing the set-up time and making it easier.

This system is available with the some versions of the TP6 machine. Warning= the maximum pitch possible with the /97 system is 40 mm and the maximum "B" is 10 mm

STANDARD VERSIONS OF TP6, TP6/D AND TP6/97 MACHINES

20.0L01 - 20.0L11 - 20.0L01/97 TP6/1 STANDARD VERSION



20.0L04 - 20.0L12 - 20.0L04/97 TP6/4 EXTRA REINFORCED BENDIN



20.0L06 - 20.0L06/97 TP6/6 REDUCED BENDING – ADJUSTABLE PITCH



20.0L07 - 20.0L09 - 20.0L10 TP6/7 - TP6/9 - TP6/10 REDUCED BENDING FIX PITCH



ANA		
AILAL	I	N
(THAX	min	FFERS.
10	.157	393
	019	
0.6	015	.023
4	.On5	.157
98	.2	
12	3	
16	.4	
	10 10 0.6 4 12 18	max min 10 157 0.6 0.6 4 015 18 .2 12 .3 16 .4

TP6 OPTIONAL ACCESSORIES





MOT98 - 7915030 - 220 V. -MOTOR DRIVE UNIT MOT98 - 7915031 - 110 V - MOTOR DRIVE UNIT.



TNS - 21.0011 WASTE TAPE EJECTOR





CS10 - 51.0100 FEEDER FOR LOOSE COMPONENTS

TP6-EC Cutting and bending MACHINE FOR AXIAL COMPONENTS



23.010 STANDARD LEAD: 0,4-1,3 23.0104 REINFORCED LEAD: 0,6-1,4 23.0106 REDUCED LEAD: 0,4 -0,8 23.0L07/09/10 REDUCED AND FIX PITCH LEAD Ø: 0,4 - 0,6



The model TP6-EC is a manual machine, designed for cutting and bending taped axial components with lead diameter from 0,4 to 1,4mm (.015 to .055"). Operation quota are set up in a quick and precise manner. The high quality and reliability of this machine ensure the best operation for a very long time. No maintenance is required. This machine is only supplied manual version and for taped components.

TP6/1-EC STANDARD - 23.0L01

INT

	-	10	nwi.		1.4
		min	max	min	max
	Р	6,5	60	.255	2.362
	в	4	13	.157	.511
t	c	1,2		.047	
20	L		50		1.968
1	d	0,4	1,3	,015	.051
	D	0,4	16	.015	.629

TP6/6-EC REDUCED - 23.0L06

	N	1M	1	IN
	min	max	mir	n max
Р	5,08	60	.2	2.362
в	4	13	.157	.511
c	0,8		.031	
L		50		1.968
d	0,4	0,8	.015	.031
D	0,4	10	.015	.039

PRODUCTION: 50000/HOUR

TP6/4-EC REINFORCED - 23.0L04

	M	M		IN
	min	max	min	max
Р	10,16	60	.4	2.362
в	5	13	.196	.511
С	2,4		.094	
L		50		1.968
d	0,6	1,4	,023	.055
D	0,6	16	.023	.629

TP6/7-EC REDUCED FIX PITCH - 23.0L07

. n. C	1	N	M	11	J	
		min	max	min	max	
-	в	4	10	.157	.393	-
	C	0,5		.019		
<u>P</u>	d	0,4	0.6	.015	.023	
N 851	D	0,4	4	.015	.157	
ode 23.0L07	P	5,08	3	.2		-
code 23.0L09	P	7,62		.3		
ode 23.0L10	P	10,16	5	.4		

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Cutting bending forming machine for axial components

EXAMPLES OF FORMS STANDARD LEAD Ø: 1 - 1,3



40.0L21 z 3,1 40.0L31 z 3,9 40.0L24 z 5





REINFORCED LEAD Ø: 1-1,4

40.0L22 z 3,1 40.0L32 z 3,9 40.0L25 z 5

PRODUCTION PER HOUR: TAPED 25000 LOOSE 5000

The model TP6/PR-B is designed for cuttingforming and bending taped axial components. The "stand-off" form keeps the body off the P. C. Board. The machine handles components with lead diameter from 1 to 1,4 mm (.039 to .055"). It can be motorized. With TP6/PR-B it is possible to exclude the kink substituting the cutting/forming wheels with only cutting wheels.

40.0L21-40.0L31 - 40.0L24 STANDARD VERSIONS

		MM		1	N
		min	max	min	max
	Р	6,5	60	.255	2.362
- Jackey	в	10	14	.393	.551
C	C	1,2		.047	
	L		50		1.968
7 5 9	d	1	1,3	.039	.051
ী 🛛 🖾 🕹	D	1	16	.039	.629
H H I	h	7	11	.275	.433
code 40.0L	01 Z	3	.1 fix .9 fix	.12	22 fix 53 fix 26 fix

40.0L22 - 40.0L32 - 40.0L25 REINFORCED VERSIONS

		MM			IN
		min	max	min	max
	P	10,16	60	.4	2.362
in the	в	10	14	.393	.551
	C	2,4		.094	
-	L		50		1.968
- [_ 0	d	1	1,4	.039	.055
· (1)	D	1	16	.039	.629
	h	7	11	.275	.433
ode 40.0L0 ode 40.0L1 ode 40.0L0	2 Z 2 Z 5 Z	3. 3. 6	1 fix 9 fix fix	.12 .15 .19	22 fix 3 fix 96 fix

TP6/PR-B/97 Cutting Bending FORMING MACHINE FOR AXIAL COMPONENTS

EXAMPLES OF FORMS STANDARD LEAD Ø: 1-1,3



40.0L21/97 z 3,1 40.0L31/97 z 3,9 40.0L24/97 z 5





REINFORCED LEAD Ø: 1: 1 - 1,4 40.0L22/97 Z 3,1 40.0L32/97 Z 3,9 40.0L25/97 Z 5



PRODUCTION PER HOUR: TAPED 25000 LOOSE 5000

The model TP6/PR-B/97 is designed for cuttingforming and bending taped axial components. The "stand-off" form keeps the body off the P. C. Board. The machine handles components with lead diameter from 1 to 1,4 mm (.039 to .055"). It can be motorized. With TP6/PR-B/97 it is possible to exclude the kink substituting the cutting/forming wheels with only cutting

40.0L21/97 - 40.0L31/97 -40.0L24/97 - STANDARD VERSIONS

		MM		1	N
		min	max	min	max
	Р	6,5	60	.265	2,362
t subs	в	10	14	.393	.551
	C	1,2		.047	
	L		50		1.968
L M	d	1	1,3	.039	.051
1 - 41	D	1	16	.039	.629
P= - 1	h	7	11	.275	.433
code 40.0L0 code 40.0L1 code 40.0L0	1 Z 1 Z 4 Z	3. 3. 5	1 fix 9 fix fix	.12 .15 .19	2 fix 3 fix 6 fix

wheels. Easy to set up and use. This system automatically adjusts the bending wheels, reducing the set-up time and making it easier.

This system is available with all versions of TP6/PR-B machine.

Warning= the maximum pitch possible with the /97 system is 40mm. and the maximum "B" is 10mm.

40.0L22/97 - 40.0L32/97 - 40.0L25/97 - REINFORCED VERSIONS

		N	IM		IN
		min	max	min	max
	Р	10,16	60	.4	2.362
	в	10	14	.393	.551
(***)	C	2,4		.094	
G	L		50		1.968
- [] e	d	1	1,4	.039	.055
p (21	D	1	16	.039	.629
	h	7	11	.275	.433
code 40.0L0 code 40.0L1 code 40.0L0	2 Z 2 Z 5 Z	3. 3. 5	1 fix 9 fix fix	.12 .15 .19	22 fix 3 fix 96 fix

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TP6/PR-B OPTIONAL ACCESSORIES

BR6 -

BR6 - 400200 REEL HOLDER



MOT98 - 7915030 - 220 V. - MOTOR DRIVE UNIT. MOT98 - 7915031 - 110 V - MOTOR DRIVE UNIT



TNS - 21.0011 WASTE TAPE EJECTOR



CS10 - 51.0100 FEEDER FOR LOOSE COMPONENTS



TP6/PR-F/1 Cutting Bending FORMING MACHINE FOR AXIAL COMPONENTS

EXAMPLES OF FORM

43.0L01 standard









The model TP6/PR-F is designed for cutting and forming axial taped components. Version 43.0L01 is suitable for lead \emptyset 0,5 to 0,9 mm (.19 to .035"). Die assemblies designed for each one of the version, need to be ordered separately depending on the form required. It is possible to order special forms, supplying Olamef with drawings and specifications. This high quality machine is designed and manufactured to last long time. Preforming operations are realized in order not to mark, scratch or deform leads. Machine's adjustment takes advantage of '97 system. It can be motorised. Waste tape ejector TNS is always already included with the machine's price.

PRODUCTION/HOUR TAPED: 7000 LOOSE: 5000



TNS - 21.0013 WASTE TAPE EJECTOR IS ALWAYS ALREADY INCLUDED WITH THE MACHINE

TP6/PR-F/1 STANDARD DIE ASSEMBLIES

420800 - STAND OFF 2,5MM



MM

IN in.

max 2.3

1.968

.354

.433 :035

.314

.157

420900 - REDUCED PITCH

		min	max	min
	P	7,62	58,42	.3
	L		50	
	c	1,2		.047
	h	5	9	.196
	в	7	11	.275
	d	0,5	0,9	.019
	D	0,5	8	.019
et i	z	2	4	.078
1.000	E	1,27		.05

420750 - STAND OFF 3MM

	P	10.1
	L	
1 1 1 1	c	1,2
	h	6,5
	в	8,5
	d	0,5
P -	D	0,5
	z	2
	And a state of the	-

			11.4	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.968
c	1,2		047	
h	6,5	9,5	255	.374
в	8,5	11,5	334	.452
d	0,5	0.9	.019	.035
D	0,5	8	.019	.314
z	2	4	078	.157

420650 - "U" BEND

		N	1M	IN		
	P	min	max	min	max 12	
<u></u>	Ĺ	10.10	50		1.968	
	С	1.2		047		
a	в	6	12	.236	.472	
-l	d	0,5	0,9	.019	.035	
	D	0,5	8	.019	.314	

420850 - LOCK IN



420950 - LOCK IN



.)	N	1M	IN		
1	min	max	min	max	
P	10.16	60.96	.4	2.4	
L		50		1.968	
С	1,2	11000	.047		
h	4,5	8	.177	.314	
в	7,6	11	.295	.433	
d	0,6	0,9	.023	.035	
D	0,6	8	.023	.314	
z	3	4,5	.118	.177	

421000 - BODY LOCKED



		MM	IN		
	min	max	min	max	
P	10,16	60,96	.4	2.4	
L		50		1.968	
c	1,2		.047		
в	5	8	.196	.314	
d	0,5	0,8	.019	.031	
D	2	8	.078	.314	

42100004 - LOW BODY LOCKED



Ċ.		MM	1	N
	min	max	min	max
Р	10.16	60.96	.4	2.4
L		50		1.023
c	1,2		.047	
h	3	8	.118	.314
в	6	11	.236	.433
d	0,5	0,8	.019	.031
D	0,5	8	.019	.314
z	3	4	.118	.157

TP6/PR-F/2 Cutting Bending FORMING MACHINE FOR AXIAL COMPONENTS

EXAMPLES OF FORM

43.0L02 REINFORCED









The model TP6/PR-F/2 is designed for cutting and forming axial taped components. Version 43.OLO2 is suitable for lead Ø 0,8 to 1 mm (.031 to .039"). Die assemblies designed for each one of the version, need to be ordered separately depending on the form required. It is possible to order special forms, supplying Olamef with drawings and specifications. This high quality machine is designed and manufactured to last long time. Preforming operations are realized in order not to mark, scratch or deform leads. Machine's adjustment takes advantage of '97 system. It can be motorised. Waste tape ejector TNS is always already included with the machine's price.

> PRODUCTION/HOUR TAPED: 7000 LOOSE: 5000



TNS - 21.0013 WASTE TAPE EJECTOR IS AL-WAYS ALREADY INCLUDED WITH THE MACHINE

TP6/PR-F/2 STANDARD DIE ASSEMBLIES

420900 - REDUCED PITCH



420950 - LOCK IN

		N	1M		IN
		min	max	min	max
	P	10.16	60.96	.4	2.4
	L		50		1.968
	C	1,5		.059	
	h	5,5	11	.216	.433
E.	в	8,5	14	.334	.551
	d	0,8	1	.031	.039
E.	D	0,8	8	.031	.314
	z	3	4,5	.118	.177
	-	A CONTRACTOR OF A CONTRACTOR OFTA CONT		and the second distances of	

420750 - STAND OFF 3MM



	ſ	MM	1	N
	min	max	min	max
Р	10.16	60.96	.4	2.4
L		50		1.968
с	1,5		059	
h	7	12	275	.472
в	9	14	354	,551
d	0,8	1	.031	.039
D	0,8	8	.031	.314
z	2	4	.078	.157

420650 - "U" BENDING



MM			IN	
	min	max	min	max
P	10.16	60.96	.4	1.2
L		50		1.968
С	1.2		047	
в	6	12	.236	.472
d	0,5	0,9	.019	.035
D	0,5	8	.019	.314

TP6/PR-F/3 Cutting Bending FORMING MACHINE FOR AXIAL COMPONENTS

EXAMPLES OF FORM



43.0L03 EXTRA REINFORCED





The model TP6/PR-F/3 is designed for cutting and forming axial taped components. Version 43.0L03 is suitable for lead \emptyset 1 to 1,3mm(.039 to .051"). Die assemblies designed for each one of the version, need to be ordered separately depending on the form required. It is possible to order special forms, supplying Olamef with drawings and specifications. This high quality machine is designed and manufactured to last long time. Preforming operations are realized in order not to mark, scratch or deform leads. It can be motorised. Waste tape ejector TNS is always already included with the machine's price..

PRODUCTION/HOUR TAPED: 7000 LOOSE: 5000



TNS - 21.0013 WASTE TAPE EJECTOR IS ALWAYS ALREADY INCLUDED WITH THE MACHINE

TP6/PR-F/3 STANDARD DIE ASSEMBLIES

430700 - STAND OFF 3MM



430900 - REDUCED PITCH



_		MM	1	N
	min	max	min	max
Р	10,16	58,42	.4	2.3
L	Territoria de la	50		1.968
c	2,5		.098	
h	9	16	.354	.629
в	11	18	.433	.708
d	1	1,3	.039	.051
D	1	8	.039	.314
z	2	4	.078	.157
Е	1,27		.05	

420650 - "U" BENDING



MM		1	N
min	max	min	max
12.7	60.96	.5	2.4
	50		1.968
2,5		860	
13	18	.511	.708
1	1,3	039	.051
1	8	039	,314
	min 12.7 2,5 13 1 1	MM min max 12.7 60.96 50 2,5 13 18 1 1,3 1 8	MM I min max min 12.7 60.96 .5 50 .5 2,5 .098 13 18 .511 1 1,3 039 1 8 039

TP6/PR-F OPTIONAL ACCESSORIES

BR6 - 400200 REEL HOLDER



CS40 - 51.0400 FEEDER FOR LOOSE COMPONENTS







TP6/S CUTTING BENDING FORMING MACHINE FOR AXIAL COMPO-NENTS FOR SURFACE MOUNTING

EXAMPLES OF FORMS



25.0L01 standard





The TP6/S machine is designed for cutting and bending axial components for surface mount. The standard version offers the most common dimensions. Special versions to customer's specifications are available upon request. It is however necessary to know all dimensions of the component, before and after the bending operation.

PRODUCTION/HOUR TAPED: 50000 LOOSE: 5000



1	MM		IN	
-	min	max.	min ma	EX.
P	12	47	.472 1.85	50
C	1,5	10	.059 .39	13
L		40	1.57	74
D	0,4	16	.015 .62	9
d*	0,6 fbc		.023 ftx	
B*	2	fix	.078 fx	
h*	2	5 fix	.098 fb	

TP6/S OPTIONAL ACCESSORIES



BR6 - 400200 REEL HOLDER



MOT98 - 7915030 - 220 V. - MOTOR DRIVE UNIT MOT98 - 7915031 - 110 V - MOTOR DRIVE UNIT.



TNS - 21.0011 WASTE TAPE EJECTOR



CS10 - 51.0100 FEEDER FOR LOOSE COMPONENTS





VERTICAL MOUNTING

EXAMPLES OF FORMS



80.0L01 STANDARD





The TP6/V machine is designed for cutting and bending taped axial components for vertical mounting. It operates components with lead diameters from 0,5 to 0,8mm (.019 to .031"). The bending pitch is determined by the bending cam supplied and it can be changed by replacing this cam with one having different thickness.

WARNING: FOR PITCH 2,54 MM MINIMUM LENGTH BET-WEEN BODY AND TAPE SHALL BE: LENGTH OF THE BODY PLUS 12 MM. THE LENGTH OF THE LEAD FOR THE LARGER PIT-CHES SHALL BE INCREASED BY RELATION

> **PRODUCTION:** TAPED: 50.000 LOOSE: 5.000

TP6/V/1 STANDARD VERSIONS

80.0L01-PITCH 2,54 MM



80.0L03- PITCH 3,8 MM



80.0L04 - PITCH 5,08 MM



80.0L05 - PITCH 7,62 MM



MM		3	IN	
	min	max	mir	n max
Α	4	7	.157	.275
L		15		.590
F	з	8	.118	.314
D	0,5	10	.019	.393
d	0,5	0,8	.019	.031
P	7,62 fix		.3 fix	

TP6/V/21 Cutting Bending Machine FOR AXIAL COMPONENTS VERTICAL MOUNTING

EXAMPLES OF FORM

80.0L21 REINFORCED





The TP6/V/21 machine is designed for cutting and bending taped axial components for vertical mounting. It operates components with lead diameters from 0,8 to 1,3mm (.031 to .051"). The bending pitch is determined by the bending cam supplied and it can be changed by replacing this cam with one having a different thickness.

WARNING: FOR PITCH 3,8 MM MINIMUM LENGTH BET-WEEN BODY AND TAPE SHALL BE: LENGTH OF THE BODY PLUS 16 MM. THE LENGTH OF THE LEAD FOR THE LARGER PIT-CHES SHALL BE INCREASED BY RELATION

> PRODUCTION: TAPED: 50.000 LOOSE: 5.000

TP6/V/21 STANDARD VERSIONS

80.0L21-PITCH 3,8 MM

		MM		IN	
		min	max	min	max
B	A	4	9	157	,384
	L		15		,590
ė I	F	3	8	.118	.314
	D	0,8	5	031	,196
- 1	d	0,8	1,3	031	.051
1.	P	3,8	fix	.15	fix

80.0L22 - PITCH 5,08 MM

		n	MM	1	N
		min	так	min	max
0	A	5	9	196	.354
	L		15		.590
- 12	F	3	8	.118	,314
1.0.0	D	0,8	8	031	.314
P	d	0,8	1,3	031	.061
1999 (March 1997)	P	5,0	8 fix	2	fix.

80.0L23 - PITCH 7,62 MM



- Lapelanda

MIM		IM		N
	min	max	min	max
A	6	9	235	.354
L.		15		.590
F	з	8	.118	.314
D	8,0	10	.031	.393
d	6,0	1,3	.031	.051
P	7,6	2 fx	.3	fix

TP6/V OPTIONAL ACCESSORIES



BR6 - 400200 400200 REEL HOLDER



MOT98 - 7915030 - 220 V. - MOTOR DRIVE UNIT MOT98 - 7915031 - 110 V - MOTOR DRIVE UNIT



TNS - 21.0011 WASTE TAPE EJECTOR



CS30 - 51.0300 FEEDER FOR LOOSE COMPONENTS



TP6/V/1-EC CUTTING BENDING MACHINE FOR AXIAL COMPONENTS VERTICAL MOUNTING

EXAMPLES OF FORMS









The TP6/V/1-EC machine is designed for cutting and bending taped axial components for vertical mounting. It operates components with lead diameters from 0,5 to 0,8mm (.019 to .031"). The bending pitch is determined by the bending cam supplied and it can be changed by replacing this cam with one having different thickness.

TP6/V/1-EC machine is only supplied manual version and for taped components.

WARNING: FOR PITCH 2,54 MM MINIMUM LENGTH BET-WEEN BODY AND TAPE SHALL BE: LENGTH OF THE BODY PLUS 12 MM. THE LENGTH OF THE LEAD FOR THE LARGER PIT-CHES SHALL BE INCREASED BY RELATION

> PRODUCTION: TAPED: 50.000

TP6/V/1-EC STANDARD VERSIONS

81.0L01-PITCH 2,54 MM



81.0L03- PITCH 3,8 MM



81.0L04 - PITCH 5,08 MM



MM			IN	
min max		max	min ma	
A	3	7	.118	.275
L	1.27	15		.590
F	3	8	.118	.314
D	0,5	8	.019	.314
d	0,5	0,8	.019	.031
P	5,08 fix		.2 fix	

81.0L05 - PITCH 7,62 MM



	MM		IN min max	
	min max			
Α	4	7	.157	.275
L		15		.590
F	з	8	.118	.314
D	0,5	10	.019	.393
d	0,5	0,8	.019	.031
P	7,62 fix		.3	fix

TP6/V/21-EC CUTTING BENDING MACHINE FOR AXIAL COMPONENTS VERTICAL MOUNTING

EXAMPLES OF FORMS

81.0L21 REINFORCED







The TP6/V/21-EC machine is designed for cutting and bending taped axial components for vertical mounting. It operates components with lead diameters from 0,8 to 1,3 MM (.031 to .051"). The bending pitch is determined by the bending cam supplied and it can be changed by replacing this cam with one having different thickness.

TP6/V/21-EC machine is only supplied manual version and for taped components.

WARNING: FOR PITCH 3,8 MM MINIMUM LENGTH BET-WEEN BODY AND TAPE SHALL BE: LENGTH OF THE BODY PLUS 16 MM. THE LENGTH OF THE LEAD FOR THE LARGER PIT-CHES SHALL BE INCREASED BY RELATION

> PRODUCTION: TAPED: 50.000

TP6/V/21-EC STANDARD VERSIONS

81.0L21 - PITCH 3,8 MM



81.0L22 - PITCH 5,08 MM



IVIIVI		11.4		
	min	max	min	max
А	5	9	196	.354
L		15		.690
F	3	в	.118	,314
D	0,8	8	031	.314
d	0,8	1,3	031	.051
P	5,08 fix		2	fix.

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81.0L23 - PITCH 7,62 MM



	MM		IN	
	min	max	min	max
A	6	9	235	.354
L.		15		.590
F	з	8	.118	.314
D	8,0	10	.031	.393
d	6,0	1,3	.031	.051
P	7,6	7,62 fx		fix.

TP6/V-PR/1 Cutting bending forming Machine for Axial Components vertical MOUNTING

ESEXAMPLES OF FORM





86.0L01



Machine model TP6/V-PR is designed for cutting, bending and forming taped axial components for vertical mounting. The standard form locks the components into the P.C.Board. All dimensions are adjustable. This model handles components with lead diameters from 0,5 to 0,8mm (.019 to.031"). Special versions can be manufactured to form leads having different dimensions. It is possible to suppress the form and only operate the "V" bend of components.

WARNING: THE MINIMUM LENGTH OF THE LEAD BETWEEN THE BODY AND THE TAPE SHALL BE EQUAL TO THE LENGTH OF THE BODY PLUS 15 MM

> PRODUCTION HOUR: TAPED: 7000 LOOSE. 5000

850750 - DIE ASSEMBLY FOR PITCH 2,54 MM



MM			IN	
	min	max	min	max
А	2,8	5	.110	.196
L	3	15	.118	.590
F	4,3	10	.169	.393
С	1,5	5	.069	.196
е	1,2	4	.047	.157
b	1	1	.039	.039
d	0,5	0,8	.019	.031
D	0,5	4	,019	.157
P	2,54 fix		.1 fix	

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TP6/V-PR/2 Cutting bending for-MING MACHINE FOR AXIAL COMPONENTS VERTICAL MOUNTING

EXAMPLES OF FORM







86.0L02



Machine model TP6/V-PR/2 is designed for cutting, bending and forming taped axial components for vertical mounting. The standard form locks the components into the P.C.Board. All dimensions are adjustable. This model handles components with lead diameters from 0,5 to 0,8mm (.019 to.031"). Special versions can be manufactured to form leads having different dimensions.

It is possible to suppress the form and only operate the "V" bend of components.

WARNING: THE MINIMUM LENGTH OF THE LEAD BET-WEEN THE BODY AND THE TAPE SHALL BE EQUAL TO THE LENGTH OF THE BODY PLUS 18 MM

> PRODUCTION HOUR: TAPED: 7000 LOOSE. 5000

850800 - DIE ASSEMBLY FOR PITCH 5,08 MM



MM			IN		
	min	max	min	max	
A	3	5	,118	,196	
L	3	15	.118	.590	
F	4,3	10	.169	.393	
С	1,5	5	.059	.196	
e	1,2	4	.047	.157	
b	1	1	.039	.039	
d	0,5	0,8	.019	.031	
D	0,5	8	.019	.314	
P	5,08 fix		.2 fix		

TP6/V-PR OPTIONAL ACCESSORIES



BR6 - 400200 REEL HOLDER



MOT98/A - 7915032 - 220 V. - MOTOR DRIVE UNIT MOT98/A - 7915033 - 110 V - MOTOR DRIVE UNIT



TNS - 21.0013 WASTE TAPE EJECTOR



CS20 - 51.0200 FEEDER FOR LOOSE COMPONENTS

